

*nature*  
COLLECTION

doppler®

For the future of our planet

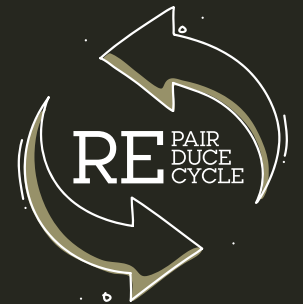
#### **NATURE COLLECTION**

Producing products with the utmost consideration for people and nature is part of doppler's DNA. Because taking responsibility for our environment is not just a choice for us, but a necessity.

With the nature Collection, we want to create an inseparable synergy of functionality and sustainability. That's why we use renewable raw and recycled materials to actively contribute to greater sustainability.

# Recycling

By reusing used recyclable bottles, we support recycling streams and give products a new life. For each canopy, two recycled PET bottles are processed and transformed into canopy fabric.



**STEP 1**  
Bottles are collected and sorted as part of the recycling process.



**STEP 2**  
In the next step, the bottles are thoroughly cleaned.



**STEP 3**  
They are then shredded into tiny pieces (flakes) and washed.



**STEP 4**  
The flakes are processed into granules and then heated.



**STEP 5**  
From this material, PET threads are then drawn, spun, textured and woven.



**STEP 6**  
In the final step, the rPET material is processed into a canopy fabric.





# Details

## RECYCLED AND RENEWABLE COMPONENTS

In order to bring our environment back into balance, we must take urgent action, which is why we use recycled reusable bottles, PFC-free impregnation and wood from sustainably managed forests.

### 100% PFC FREE

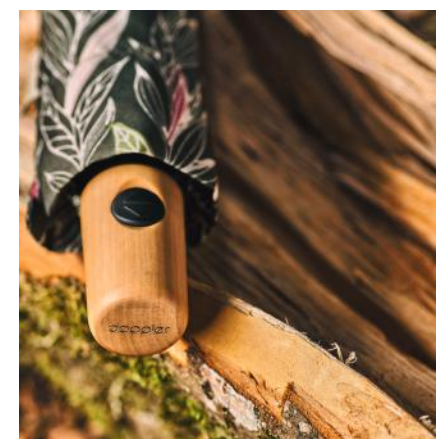
The canopy impregnation is 100% PFC-free.

### RECYCLED PET

Recycled bottles are used for the canopy fabric.

### FSC® CERTIFIED

The umbrella handle is made of FSC®-certified/ biodegradable wood.



# NATURE MINI

ART. NO. 70036...

The compact pocket umbrella with a manual opening mechanism offers an impressive FSC®-certified handle with doppler branding.

The canopy is made of 100% recycled PET material and is completely PFC-free.



Das Zeichen für verantwortungsvolle Waldbirtschaft



8  
PRODUCTS



colorways  
MINI



... 5NCH

... 5NIN

... 3NRE

... 3NGR

... 3NOL

... 3NMA

... 3NSZ



# NATURE MAGIC

In addition to an FSC-certified® handle with doppler branding and a 100% PFC-free canopy made of recycled PET bottles, nature Magic also has an automatic open and close mechanism.

ART. NO. 744136...



Das Zeichen für  
verantwortungsvolle  
Waldwirtschaft



10  
PRODUCTS



colorways  
MAGIC



... 5NCH

... 5NIN

... 3NRE

... 3NGR

... 3NOL

... 3NMA

... 3NSZ

# NATURE LONG AC

ART. NO. 7366...

The nature Long AC offers an impressive 100% PFC-free canopy made of recycled fabric. Handle, wooden tips and top complete the natural look.  
The automatic opening mechanism offers maximum functionality. The doppler branding on the handle completes the design.



colorways  
LONG AC



# Point of Sale

## NATURAL LOOK AND SUSTAINABLE MATERIALS

The idea of sustainability is also reflected at the point of sale. A high-quality display in wood look with a natural looking surface texture offers enough space for all the umbrellas from the nature Collection. A floor display for the long umbrellas and a recycled cardboard table display for the pocket umbrellas are also available.



**782156N**  
for 12 mini umbrellas



**78999N**  
for 12 long umbrellas

h BE THE CHANGE  
YOU WANT TO SEE  
IN THIS WORLD. h

- Mahatma Gandhi



**86599N**  
for 24 mini umbrellas,  
24 mini umbrellas  
(AOC) and 12 long  
umbrellas







# For a greener future

**WITH THIS PRODUCT, WE  
SUPPORT SUSTAINABLE FOREST  
PROTECTION PROJECTS**

The fight against the climate crisis and the protection of the habitat of many species does not stop at the product, but continues right to our doorstep – in the green lungs of our planet: our forests.

doppler supports the preservation and creation of near-natural forests and thus makes an active contribution to environmental protection.





**/DOPPLERSCHIRME**

**DOPPLERSCHIRME.COM/NATURE**

**AUSTRIA**

doppler  
E. Doppler & Co GmbH  
Schlossstrasse 24  
D-5280 Braunau-Ranshofen  
Tel.: +43 7722 63205-335  
Fax: +43 7722 63205-9335  
Email: [umbrella@dopplerschirme.com](mailto:umbrella@dopplerschirme.com)

**GERMANY**

doppler  
H. Würflingsdobler GmbH  
A.-Kolping-Strasse 3  
D-84359 Simbach am Inn  
Tel.: +49 8571 9122-306  
Fax: +49 8571 9122-9321  
Email: [umbrella@dopplerschirme.com](mailto:umbrella@dopplerschirme.com)

**INTERNATIONAL**

doppler  
E. Doppler & Co GmbH  
Schlossstrasse 24  
5280 Braunau-Ranshofen  
Tel.: +43 7722 63205-306  
Fax: +43 7722 63205-9321  
Email: [umbrella@dopplerschirme.com](mailto:umbrella@dopplerschirme.com)